



IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Applicant : John Jones et al.

Art Unit : 3763

Serial No. : 09/375,586

Examiner : P. Brinson

Filed : August 17, 1999

Title : ALLOY PIPES AND METHODS OF MAKING SAME

BOX NON-FEE AMENDMENT

Commissioner for Patents

Washington, D.C. 20231

RESPONSE AND AMENDMENT (37 CFR 1.111)

In response to the office action mailed on November 9, 2000, Applicant amends the claims as follows:

In the claims:

Please amend claim 1 as follows:

1. **(Twice Amended)** A centrifugally cast tube comprising creep resistant alloy, [which alloy either
 - a) comprises the following constituents in % by weight as indicated: carbon, 0.1-0.5; chromium, 20-35; nickel, 20-45; niobium, 0-2; silicon, 0-2; tungsten, 0.5; additions, 0-1; and the balance containing iron; or,
 - b) has a mean 100,000 hour stress rupture value of more than 6 Mpa at 1000°C, and] said tube [has] having an internal profile which is non-circular, such that, in cross-section, the length of the internal profile is at least 10% longer than the circumference of the smallest circle which encompasses the entire profile

Please add the following new claims.

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I hereby certify under 37 CFR §1.10 that this correspondence is being deposited with the United States Postal Service as Express Mail Post Office to Addressee with sufficient postage on the date indicated below and is addressed to the Commissioner for Patents, Washington, D.C. 20231.

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